

Garant

HSS boring bar AH.. SDQCL 107,5°, for indexable inserts DC., left-hand, Shank Ø / insert size: 25/11mm


Order data

Order number	260329 25/11
GTIN	4045197652881
Item class	21T

Technical description

Minimum pre-drill Ø D_{min}	32 mm
ISO code toolholder	AH25R SDQCR/L11
Head length L_1	40 mm
Pack of insert screws	269028 8
Centre offset L_3	17 mm
suitable indexable insert	DC.. 11T3..
Insert size	11 mm
Overall length L	200 mm
Clamping height L_2	23 mm
Setting angle κ	107.5 degrees
Shank Ø D_s	25 mm
Standard	Works standard
Application type	left-hand
Boring depth up to	5×D
Tool material	HSS
Through-coolant	yes

Application	Internal longitudinal turning
Type of product	Boring Bar

Accessories

Set of insert screws Type 8	269028 8
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15